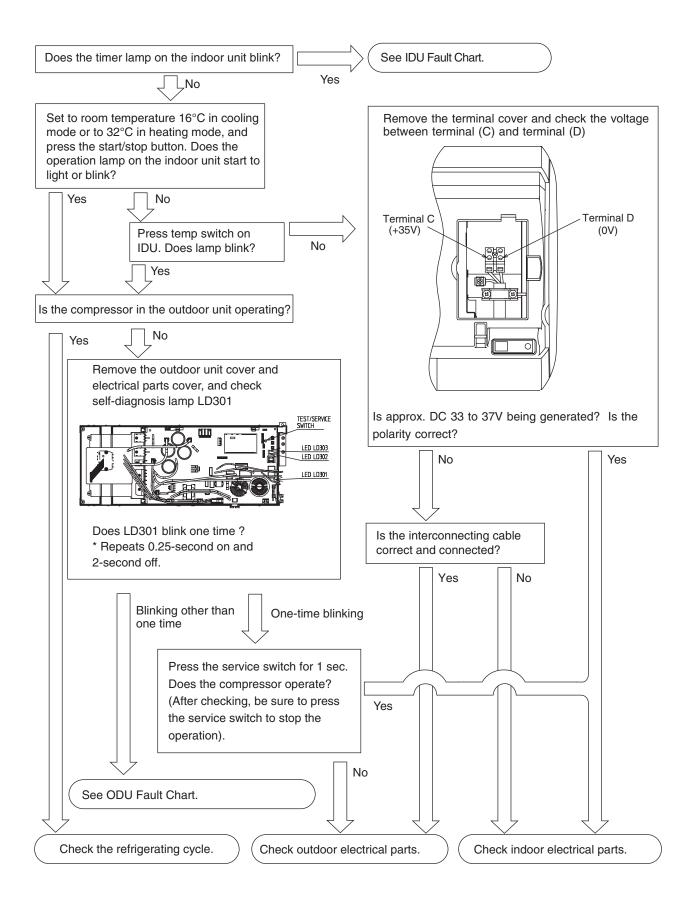


Troubleshooting Guide

Single & Multizone Wall Mount Systems

INITIAL TROUBLESHOOTING FLOW CHART



IDU FAULT CHART

TIMER LAMP	DETAILS	MAIN CHECK POINT
1 time	Reversing valve defective	Heat exchanger thermistor disconnected. (Heating Mode only) Reversing valve coil defective Reversing valve jammed (Read every 3 mins - requires 3 consecutive trips)
2 times	Outdoor unit forced operation	Activation of service / Test run switch on ODU
3 times	Communication Error	 Communication Wire Outdoor PCB Indoor PCB
4 times	Outdoor Unit fault	Refer Outdoor Unit fault chart.
9 times	Thermistor fault	IDU Room temperature thermistor IDU Heat exchanger thermistor
10 times	Indoor fan fault	When over current is detected at the DC fan motor of the indoor unit 1. Fan motor locked / faulty 2. Indoor PCB faulty
13 times	Data reading error	Program data corruped or lost (possible power spike) 1. Power reset 2. Change main PCB

NOTE:

If the communication circuit is faulty when power is supplied, the self-diagnosis will not display. If the indoor unit does not operate at all check the connecting cable to the outdoor unit.

LEGEND			
\circ			
OFF	ON	FLASHING	

ODU FAULT CHART

	LD301	LD302	LD303	SELF DIAGNOSIS NAME	DETAIL	MAIN CHECK POINT	
					DURING OPERATION	ON	
	0	\bigcirc		Normal operation	Compressor operation	No malfunction	
		\bigcirc		Overload(1)	(1) Warning state only	The rotation speed is automatically	
	0			Overload(2)	(2) No RPM increase	controlled to protect the compressor in the overload condition. This is a protection state, not a malfunction. (protecting compressor and other	
				Overload(3)	(3) Reduce RPM	components)	
					DURING STOP		
	\circ	\bigcirc	0	Normal Stop	Stopped by thermistor or controller.	No malfunction	
	1 time	\bigcirc	\bigcirc	Reset stop	Microprocessor rebooted (Normal after power reset)	 Re-try operation Power P.W.B Main P.W.B. 	
	2 times	\bigcirc	\bigcirc	Peak current cut	Compressor current draw beyond maximum limit.	 Power P.C.B. Main P.W.B. Compressor 	
eck (p.6)	3 times	0	0	Abnormal low speed rotation	Compressor motor position not detected.	System power module Main P.W.B. Compressor	
Perform Self Check (p.6)	4 times	0	0	Switching failure	Failure to switch from low speed start up mode to compressor rotor detection mode.	System power module Main P.W.B. Compressor	
Perfo	5 times	\bigcirc	\circ	Overload at lower limit	Overload condition persists even when compressor at min speed.	Outdoor airflow is blocked or is exposed to direct sunlight. Voltage supply is abnormally low Fan motor/fan motor circuit is faulty	
	6 times			Compressor Overheat	Compressor thermistor detects temp. over max limit.	Leak of refrigerant OH thermistor/ OH thermistor circuit Fan motor/fan motor circuit Compressor	
	7 times	\bigcirc	\bigcirc	Abnormal Thermistor	Thermistor is opened or shorted.	Bad connection of thermistor Thermistor Faulty Thermistor circuit faulty	

						,
	8 times	\circ	\bigcirc	Compressor Acceleration failure	Compressor not acelerating more than min. speed.	Leak of refrigerant Power P.C.B. fault Compressor fault
	9 times	0	0	Communication Error	No communication between indoor and outdoor units	C, D cable reversed installation Cable disconnected Outdoor P.C.B. Indoor P.C.B.
	10 times	0	\bigcirc	Power supply error	Power supply is abnormal (low)	Check power supply voltage = 204–264 V Reactor connection Power P.C.B.
	11 times	0	\bigcirc	Fan motor overload	Fan Motor Load too heavy or rotation disturbed by windblow.	Outdoor Wind Condition (Install barrier/ Deflector) Fan Motor
	12 times	0	\bigcirc	Fan fault	Outdoor fan rotation is abnormal	Outdoor fan Motor Fan Motor circuit P.W.B. (fuse)
	13 times	\bigcirc	\bigcirc	Data read error	EEPROM program data corrupted or lost (possible power surge)	Main P.C.B.
Check (p.6)	14 times	\bigcirc	\bigcirc	PAM active converter defective	Over voltage is detected. System power module detects over-voltage by power P.C.B Compressor load abnormal.	Reactor Power P.C.B. Compressor
Perform Self Check (p.6)	15 times	\circ	\bigcirc	PAM active converter defective	Inverter active circuit abnormal	1. Reactor 2. Power P.C.B. 3. Main P.W.B

NOTE:

Do not disconnect anything until smoothing capacitors discharged.

ODU SELF CHECK MODE

When ODU fault lamp blinks 2,3,4,5,14 and 15 times, follow the below to determine whether the PCB's or compressor are faulty.

- * SELF CHECK diagnosis method
- 1. Switch OFF main power supply.
- 2. Cut JW001 (if complete) or short circuit between JW001 and JW002. For YHA3 models remove CN30 connector.
- 3. Switch ON main power supply (LD302 will blink 1 time).
- 4. Press Test/Service Switch for 1 second or more.
- 5. Self-diagnosis result will be shown (LD303 light on and LD301 will blinking), refer diagnosis table below.
- 6. Switch OFF main power supply.

If JW001 cut: solder it to join back

If JW001 and JW002 shorted: release back to original condition (No short circuit condition)

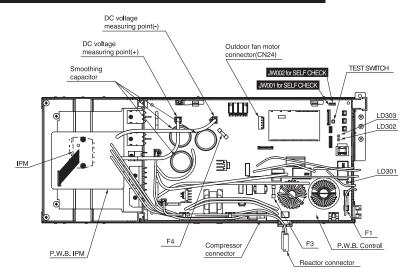
If CN30 removed - replace.

* SELF CHECK diagnosis result

SELF-DIAGNOSIS LIGHTING MODE ■ LIT 🛮 BLINKING 🗆 OFF					
L L L D D D 3 3 3 0 0 0 1 2 3 RED RED RED	SELF-DIAGNOSIS RESULT	REPAIR METHOD			
☐ ☐ ■ 1 TIME	ELECTRICAL OK	① CHANGE COMPRESSOR			
☐ ☐ ■ 2 TIMES	PEAK CURRENT CUT OFF	⊕ CHANGE P.W.B.s			
☐ ☐ ■ 7 TIMES	COMPRESSOR CURRENT ABNORMAL	IF COMPRESSOR CONNECTOR LOOSE OR NG CHECK CONNECTOR CONDITION IF COMPRESSOR CONNECTOR OK, CHECK COMPRESSOR, CHANGE P.W.B.s			
10 TIMES	DC VOLTAGE ABNORMAL	AC VOLTAGE INPUT ABNORMAL (OVER STANDARD VOLTAGE ±10%), IF AC VOLTAGE INPUT IS NORMAL (WITHIN ±10%), - CHANGE P.W.B.s			
☐ ☐ ■ 13 TIMES	EEPROM READING ERROR	⊕ CHANGE P.W.B. MAIN			

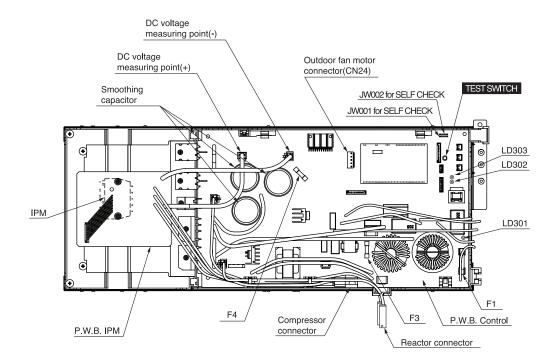
In case abnormalities found in measurement result, change the defective part. Before reuse, re-new.

JW001 and JW002 to normal condition.



TEST RUN MODE

- 1. Disconnect power supply and wait for 1 minute before reconnecting.
- 2. Remove outdoor electrical cover and confirm that LD301 will blink 1 time.
- 3. Forced cooling operation is started when TEST SWITCH is pressed for 1 second or more.
 - * (In some cases operation will only start after 1 minute after pressing the TEST SWITCH due to initializing of the expansion valve.)
- 5. Press the test switch again for about 1 second or more to stop the test run operation.



% Caution

- 1. Turn OFF the breaker first before starting servicing.
- 2. Never operate the unit in this condition for more than 5 minutes.
- 3. If the test run is done with the compressor connector disconnected, the unit will continue normal operation when electrical parts are normal, or if not it will operate for approximately 1 minute and stop due to overload power limit cut.
- 4. If interface signal (DC35V) terminal C and D are not connected when the outdoor unit TEST SWITCH is used for checking, LD301 will blink 9 times after operation to indicate a communication error.
- 5. To proceed with TEST SWITCH operation again, breaker must be turned OFF and ON again. (TEST SWITCH will operate 1 time only once power is supplied)
- 6. When service operation is completed, restore all connections as original condition.

NB: Can also be used to pump unit down if appropriate valves are closed.

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