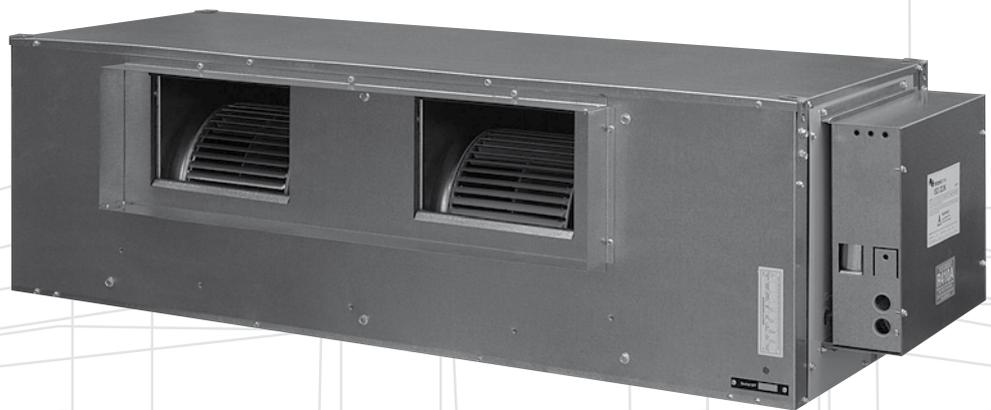


Ducted Split System Air Conditioner

Technical Data

ISD 230K / OSA 230RKTG



R410A

diGital

**Digital Scroll Compressor &
optional TZT-701 Controller
for close temperature control**



**Extra Long Life
Epoxy Coated Outdoor Coil**

**Nominal Cooling Capacity
23 kW**

ISD 230K / OSA 230RKTGH DUCTED SPLIT SYSTEM AIR CONDITIONER

GENERAL

The ISD indoor unit, together with its associated OSA outdoor unit, provides a reverse cycle (heat pump) split system air conditioner designed and developed to comply with AS/NZS 3823 specified conditions. The system has been tested and proven for cooling operation in outdoor temperatures up to 50°C.

APPLICATIONS

These units have been specifically developed for air conditioning of light commercial and residential premises, e.g. offices, motels, shops and homes.

Suitable for applications using full or high proportions of fresh air. Also suitable for VAV and close control. Supply air temperature control is also possible using BMS or other controls, but not using the optional TZT-701 controller.

Air Flow Selection

If the air returning to the indoor coil is regularly expected to be above 50%RH, then the coil face velocity should be limited to be 2.5 m/s or less (for reference 2.3 m/s is marked on the graph below).

High humidity levels can occur in tropical or subtropical conditions, and/or when heavily moisture laden fresh air is introduced. Consideration must always be given to selecting an air flow and face velocity that avoids water carry-over problems.

FEATURES

Digital Scroll Compressor. Provides a variable capacity ability that enables closer control of room temperature. This is achieved by avoiding on/off cycling of the compressor. These compressors have proven very reliable because of their design simplicity. Electrical harmonic noise is very low.

Refrigerant R410A. Each complete system uses refrigerant R410A which is deemed to have zero ozone depletion potential.

Efficient. The outdoor unit incorporates a high efficiency scroll compressor. Heat exchange coils incorporate inner grooved (rifled) tube for better heat transfer.

Performance. A dynamically balanced forward curved fan with a multi-speed motor enables fine tuning of the indoor unit to match the supply air requirements. The system includes a temperature sensing head pressure control which enables the system to compensate for outdoor ambient temperatures below 20°C

on cooling cycle, and above 15°C on heating cycle.

Control Option. The system is set up for the compressor to be controlled variably by a 0–10 volt DC signal that can be supplied either by a BMS system, a sophisticated controller or temperzone's optional TZT-701 Controller.

User Friendly. The optional TZT-701 Controller has been designed to maintain a high level of comfort for room occupants. Emphasis has been placed on providing controls that are easy to use. Use of the Auto and Timer function settings allows you to "set it and forget it".

Quiet. The compressor is isolated in a built-in, insulated compartment to minimise noise. The indoor unit is also insulated for noise attenuation.

Slimline. The compact up-right design of the outdoor unit requires only a 150 mm gap on the coil side where installation is against a wall. Its slimline cabinet is particularly practical where there is restricted space, e.g. side access pathways, balconies, narrow ledges, etc. Vertical discharge grilles are available to deflect prevailing winds and reduce clearances. The unit is free standing, but can be fitted on a wall using the optional wall mounting brackets.

Durable. The outdoor coil fins are epoxy coated for extra protection in corrosive environments, e.g. salt laden sea air. The outdoor unit's cabinet is constructed from high grade galvanised steel - polyester powder coated (grey) for all weather protection (IP 45). External fasteners are stainless steel. Heat exchange coils comprise aluminium plate fins on mechanically expanded rifled copper tube. The indoor unit's cabinet is constructed from high grade galvanised steel and also includes a plastic drain tray for complete corrosion resistance.

Service Access. The indoor unit's built-in drain tray can be removed for ease of cleaning and service accessibility.

Insulation. Closed cell foam insulation has been used in the indoor unit's cabinet to ensure no particles are introduced into the air stream. The insulation is foil faced and meets fire test standards AS 1530.3 (1989) and BS 476 parts 6 & 7.

Mounting. The indoor unit can be mounted rigid, or using the optional spring mounting brackets which minimise transfer of vibration.

Self Diagnostics. The Outdoor Unit Controller (OUC) has a display of LEDs to indicate faults and running conditions. A non-specific fault indicator is included for interface to external systems.

OPTIONAL EQUIPMENT

Outdoor Unit:

1. Vertical discharge grille (2 required).
2. Anti-vibration mounts (rubber)
3. Drain connection - right angle

Indoor Unit:

1. TZT-701 Controller kit.
2. Filter box - integrated return air spigot and washable polypropylene net filter.
3. Spring Mounting Kit.
4. 4.5 kW electric booster heater box - complete with safety cutouts required to meet AS/NZS 3350.2.40 1997.
5. Supply and return air plenums.
6. Safety drain tray.

SAFETY FEATURES

1. HP and loss of refrigerant protection.
2. Anti-rapid cycle timer and internal overload for compressor protection.
3. Circuit breaker control circuits.
4. Time-and-temperature controlled electronic de-ice switch prevents icing up of the outdoor coil during heating cycle.
5. Frost protection on cooling cycle.
6. Sensor fault indication.
7. Compressor minimum run time to ensure oil return.

COMPRESSOR

Each high efficiency digital scroll type compressor is hermetically sealed, quiet running and supported on rubber mounts to minimise vibration.

REFRIGERATION PIPING

The standard unit allows for a line length up to 30 m. For line lengths between 30 m and 60 m, refer to **temperzone's Split Systems Installation Guide** (refer www.temperzone.biz/Technical Support).

Maximum line length when extended is 60m.

Max. height separations between units are:
Outdoor unit above indoor unit : 20 m
Outdoor unit below indoor unit : 20 m.

The OSA 230 is shipped from the factory with a charge of HFC-410A (R410A) refrigerant sufficient for a 10 m line length. Liquid and suction service valves are provided. Accurator expansion devices control the flow of refrigerant. The matched indoor unit is shipped with a holding charge of nitrogen. Both units have brazed pipe connections.

WIRING

The electrical supply required (including voltage fluctuation limits) is: 3 phase 342–436 V a.c. 50 Hz with neutral and earth.

The compressor crankcase heater requires a 24 hour power supply. A control panel, located in the outdoor unit, is fully wired ready to accept the main power supply.

The manufacturer operates a quality management system that conforms to AS/NZS ISO 9001:2008.

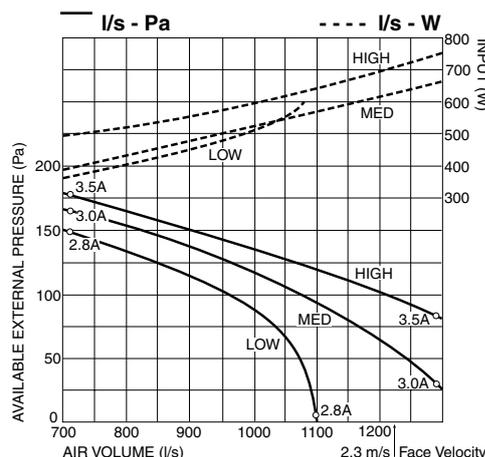
ELECTRICAL

E.E.R. (cooling)	3.31
Indoor Fan Full Load Amps	3.4
Running Amps (Total System)	14 / 14 / 16
Recommended External Fuse	25 A

AIR HANDLING

Note: Airflows are for a dry coil. Reduce airflow by 5% in high moisture removal conditions. In a free blow application, beware of exceeding indoor fan motor's full load amp limit.

As filters are optional, the fan air flows given are for units installed without filters.



PERFORMANCE DATA

COOLING CAPACITY (kW)

Total = Total Capacity (kW)

Sens. = Sensible Capacity (kW)

E.A.T. = Entering Air Temperature

○ = Nominal Capacity (kW)

Note: Capacities are **gross** and do not include allowance for fan motor heat loss. Capacities are for close coupled systems. Interconnecting pipework will reduce capacity.

MODELS Indoor / Outdoor Unit	INDOOR FAN		INDOOR COIL E.A.T.		OUTDOOR COIL ENTERING AIR TEMPERATURE °C D.B.											
	SPEED	AIR l/s	W.B. °C	D.B. °C	23		27		31		35		39		43	
					Total	Sens.	Total	Sens.	Total	Sens.	Total	Sens.	Total	Sens.	Total	Sens.
ISD 230K / OSA 230RKG	HIGH	1200	15	21	22.5	17.8	22.2	17.8	21.6	17.5	20.6	16.9	19.2	16.0	17.5	14.7
			17	23	23.7	17.4	23.4	17.4	22.8	17.1	21.8	16.6	20.4	15.7	18.7	14.6
			19	27	24.9	19.9	24.6	19.9	24.0	19.7	23.0	19.1	21.6	18.2	19.9	16.9
			21	31	26.1	23.6	25.8	23.6	25.2	23.3	24.2	22.7	22.8	21.7	21.1	20.3

Indoor Air Flow Correction Factors @ nominal conditions

	Indoor Air Flow (%)			
	-20%	-10%	Rated	+10%
Total Capacity	0.95	0.975	1.0	1.025
Sensible Capacity	0.89	0.950	1.0	1.050

PIPE LENGTH CAPACITY LOSS

ON COOLING CYCLE DUE TO PRESSURE DROP

Note: Loss percentage is approximate only. No allowance made for vertical piping.

Pipe Size (mm)		Equivalent Line Pipe Length (m)					Additional Pipe Length to allow per Bend	
Liquid	Suction	5	10	15	20	30	Suction Pipe Size OD	28 mm
13	28	1.2 %	1.7 %	2.25 %	2.7 %	4.0 %	Long 90° Radius (2 x pipe dia.)	0.61 m

HEATING CAPACITY (kW)

G = Gross Heating Capacity kW, based on nominal air flow of 1200 l/s.

N = Net Heating Capacity kW allowing for average defrost.

○ = Nominal Capacity (kW)

MODELS Indoor / Outdoor Unit	INDOOR ENTERING AIR TEMP. °C D.B.	OUTDOOR COIL ENTERING AIR TEMPERATURE (E.A.T.) °C D.B.															
		-5		-3		-1		1		3		5		7		9	
		G	N	G	N	G	N	G	N	G	N	G	N	G	N	G	N
ISD 230K / OSA 230RKG	15	15.1	13.6	16.4	14.8	17.5	15.8	18.6	16.4	19.8	16.7	21.2	19.1	22.6	22.4	23.7	23.7
	20	14.8	13.4	16.1	14.5	17.2	15.5	18.3	16.1	19.4	16.4	20.8	18.7	22.2	21.9	23.3	23.3
	25	14.3	12.9	15.5	13.9	16.5	14.9	17.6	15.5	18.7	15.8	20.1	18.1	21.3	21.1	22.4	22.4

SOUND LEVELS

Sound Power Levels (SWL)

Test Conditions: BS 848 PT2 1985. Installation Type A (free inlet and outlet). Direct method of measurement (reverberant room). Measured in decibels re 1 picowatt.

Indoor Unit - Supply Air Outlet

FAN SPEED	AIR FLOW l/s	SWL dB(A)	OCTAVE BAND FREQUENCY Hz					
			125	250	500	1 k	2 k	4 k
			SOUND POWER LEVELS (SWL) dB					
LOW	1060	69	64	64	69	64	64	59
MED	1150	71	67	65	70	67	61	56
HIGH	1200	72	68	67	70	68	60	55

Outdoor Unit

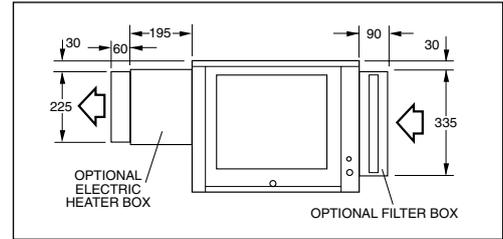
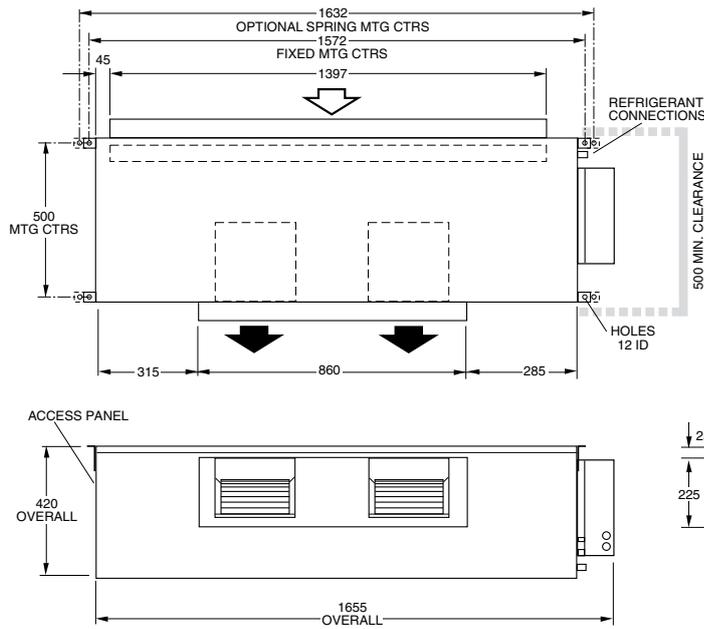
MODEL	FAN SPEED	SWL dB(A)	OCTAVE BAND FREQ. Hz						SPL @ 3 m dB(A)	OCTAVE BAND FREQ. Hz					
			125	250	500	1 k	2 k	4 k		125	250	500	1 k	2 k	4 k
			SOUND POWER LEVELS dB							SOUND PRESSURE LEVELS dB					
OSA 230	LOW	70	70	75	69	62	55	48	54	54	59	53	46	39	32
	MED	72	74	77	70	65	58	51	56	58	61	54	49	40	35

Sound Pressure Level (SPL) in decibels re 20 µPa.

DIMENSIONS (mm)

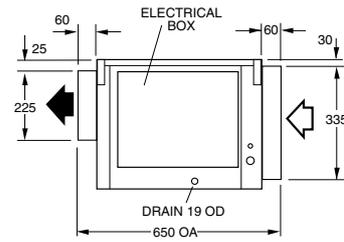
Not to Scale

ISD 230K Indoor Unit

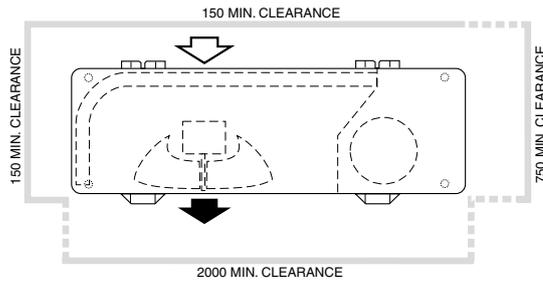


Net Weight 74 kg
Shipping Weight 83 kg

Safety drain train not shown



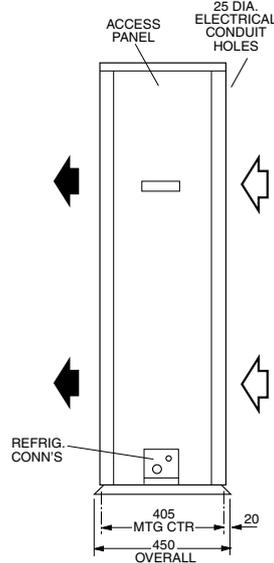
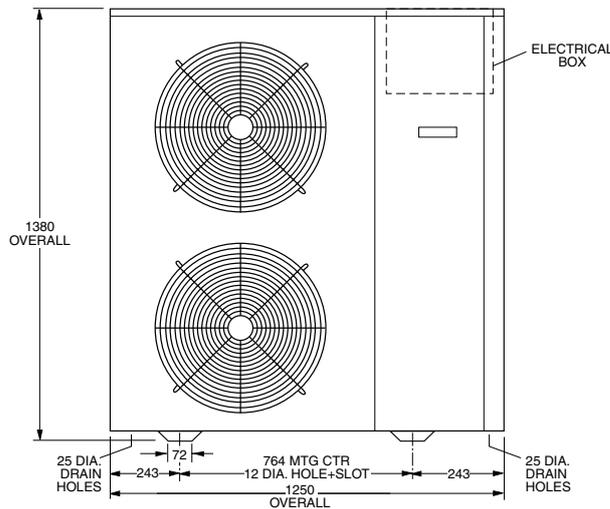
OSA 230RKTGH Outdoor Unit



Note

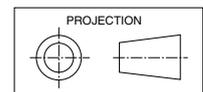
Materials and specifications are subject to change without notice due to the manufacturer's ongoing research and development programme.

Net Weight 173 kg
Shipping Weight 183 kg



Recommended Pipe Line Sizes

Liquid: 13 mm OD
Suction: 22 mm OD



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